### FORM - V

(See Rule - 14)

### ENVIRONMENTAL STATEMENT FOR THE FINANCIAL YEAR ENDING 31ST MARCH 2020

#### C2C3 RECOVERY & GAS PROCESSING UNIT: PCB ID 19125

#### PART - A:

Shri S. S. Agrawal

Executive Director (O&M – Central Region)

Name & Address of the Owner/ 1.

Occupier of the Industry

C2C3 Recovery & Gas Processing Unit

GAIL (India) Ltd.,

Vijaipur, Dist. – Guna (MP)

Pin - 473112.

Date of Last Environment Statement

Submitted

15th May, 2019

#### PART - B:

#### WATER AND RAW MATERIAL CONSUMPTION:

#### 1. Water Consumption

**Total Consumption** 

: 18264.24 M<sup>3</sup> / Day

Process

: Nil (No water is consumed for LHC production)

Industrial (Cooling/ Boiler) Domestic (including township) : 15437.62 M<sup>3</sup> / Day : 2826.61 M<sup>3</sup> / Day

Name of the Product	Water consumption per unit of Product	
	During the previous Financial Year (2018-19)	During the current Financial Year (2019-20)
	(1)	(2)
Liquid Hydrocarbon (LPG, Propane, Naphtha/ SBP, & Pentane)	4.14 M <sup>3</sup> / MT	4.58 M <sup>3</sup> /MT

### 2. Raw Material Consumption

Name of the Raw Material	Name of the Product	Consumption of raw material per unit of output	
		During the previous	During the current
		Financial Year (2018-19)	Financial Year (2019-20)
Natural Gas	Liquid Hydrocarbon (LPG, Propane, Naphtha/ SBP, & Pentane)	564.1 SM <sup>3</sup> / MT of Product	578.84 SM <sup>3</sup> / MT of Product

PART – C:
POLLUTION GENERATED:
(Parameters as specified in the consent issued)

Sr.No.	Pollutants	Quali	ty of Pollution Generated	Generated Percentage of variation from prescribed Standards with Reasons
		BOD COD	= 10.9 mg/l = 51.2 mg/l	
	***	рН	= 7.4 units	
(a)	Water	S.S.	= 27  mg/l	
		0 & G	= Not Detectable	
		Phenol	= Not Detectable	
		$PM_{10}$	$= 78.50 \ \mu g/m^3$	
		$PM_{2.5}$	$= 45.93  \mu g/m^3$	The actual values of the parameters are
		$SO_2$	$= 11.13 \mu g/m^3$	well within the limits of the prescribed
(b)	Ambient Air	$NO_2$	$= 20.20 \ \mu g/m^3$	standards as per Consent Conditions
(b)	Ambient Air	CO	$= 1.10 \text{ mg/m}^3$	
		$O_3$	$= 22.93 \mu g/m^3$	
		$NH_3$	$= 12.23 \mu g/m^3$	
		VOC	= Not Detectable	
(c)	$\begin{array}{c} SO_2 \\ NO_x \\ VOC \end{array}$	$SO_2$	$= 9.3 \text{ mg/ Nm}^3$	
		$NO_x$	$= 32.4 \text{ mg/Nm}^3$	
		VOC	$= 10.8 \text{ mg/ Nm}^3$	

### PART - D:

### **HAZARDOUS WASTES:**

(As specified under Hazardous Wastes - Management & Handling Rules, 2016-Amended)

Sr.No.	Hazardous Wastes	Total Quantity (Litres)	
		During the previous Financial Year (2018-19)	During the current Financial Year (2019-20)
(a)	From Process (Spent Oil, Waste Stream 5.1)	8990 Litre	17469 Litre
(b)	From Control Facility (ETP) (Waste oil, Waste stream 5.2)	0 Liters	0 Liters

### PART - E:

### **SOLID WASTES:**

Sr. No.	Source	Total Quantity (Metric tonnes)		
		During the previous Financial Year (2018-19)	During the current Financial Year (2019-20)	
(a)	From Process (Mol. sieves, PUF- Glass Wool, Wastes with oil residues)	10.731	8.205	
(b)	From Pollution Control Facility	NIL	NIL	
(c)	Quantity Recycled or Reutilized	NIL	NIL	

## PART - F:

Condition	Remarks
Please specify the characteristics and quantum of hazardous as well as solid	1) 138 Nos. of Empty Ethyl Mercaptan drums are reuse (in-house) as tree guards after proper treatment.
wastes and indicate disposal practices adopted for these categories	<ol> <li>Used oil is being collected in drums and kept designated yard and sold to CPCB/MPPCB/Mol</li> </ol>
adopted for these categories	authorized re-processors as per authorization guidelines.
	3) Solid Hazardous Wastes generated from Plant process currently disposed through MPPCB authorized TSDF.

# PART – G:

Condition	Remarks
Impact of pollution control measures on conservation of natural resources and consequently on the cost of production.	<ol> <li>GAIL has constantly taken the measures to conserve energy and consumption of Natural resources for its energy requirement i.e. Gas. Constant efforts in this direction has enabled the company reduce its specific energy consumption and thereby saving cost of production.</li> <li>Approximately 5 lacs sq. mts. of Land is being maintained as a lawn area and approx. 1 Lakh trees of different categories (Teak, Ashoka, Royal Palm, Sisam, Awala, Jamun, Gulmohar, Imli, Botal Brush etc.) are planted inside plant, township &amp; surrounding area and maintained well.</li> <li>Total Plantations for GAIL Complex, Vijaipur in FY 19-20 are 3389 nos.</li> </ol>

### PART - H:

Condition	Remarks
Additional investment proposal for	Rs. 79.6356 lac- for Energy Saving initiatives, Environment
environmental protection including	Monitoring and Waste Management (Common in
abatement of pollution.	Environment Statement of other units under Compressor
	Station Area for GAIL Vijaipur for the FY 2019 – 2020).

### PART – I: Miscellaneous

Condition	Remarks
Any other particulars in respect of environment protection and abatement of	1) All Hazardous Wastes disposed through Authorized recyclers/ disposal agency only.
pollution. 2) All Municipal waste converted to Man	
	through authorized recyclers only.

Authorized signatory

Pintu Jain Sr. Engineer (EMC)